

Date: Wednesday, 08/04/2009 9:13:47 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SUPPORT GUSSET (350) BASKET		
Job Number	: 47071			Part Number	: D2325	
Estimate Number	: 10496			Drawing Number	: D2325 REV B	
P.O. Number	:			Project Number	: N/A	
This Issue	: 08/04/2009		S.O. No.	:		
Prsht Rev.	: NC			Drawing Revision	: B	
First Issue	: / /		Type	: SMALL /MED FAB		
Previous Run	: 46770			Material	:	
Written By	:			Due Date	: 14/04/2009	
Checked & Approved By	: JUL 09.04.08			Qty:	12	
Comment	: Est. D 02.12.06 Reformat; Rev B KJ/RF			Um:	Each	
	: Est. E06.05.03 Water jet EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304S16GA	304/316 Sheet .063	
		Comment: Qty.: 0.4883 sf(s)/Unit Total : 5.8590 sf(s) 304/316 SS .063 Sheet Batch: 111323	 M 09.04.08 (12)
2.0	WATER JET	FLOW WATER JET	 Comment: FLOW WATER JET 1-Cut as per Dwg D2325 Dwg Rev: B Prog Rev: B 2-Deburr if necessary
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	 M 09.04.08 (12)
4.0	QC8	SECOND CHECK	 S 09.04.08 (12)
5.0	QC5	INSPECT WORK TO CURRENT STEP	 S 09.04.08 (12)
		Comment: INSPECT WORK TO CURRENT STEP	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 08/04/2009 9:13:47 AM
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Drawing Name: SUPPORT GUSSET (350) BASKET

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGIN

Identify and Stock

Location: Basket CELL

SL 09/04/08

12

7.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

MF 09-04-09

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	H7071
Description: Support Gusset	Part Number:	D2325
Inspection Dwg: D2325	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>M. M</i>	Audited by:	<i>S</i>	Prototype Approval:	N/A
Date:	09/04/08	Date:	09/04/08	Date:	N/A

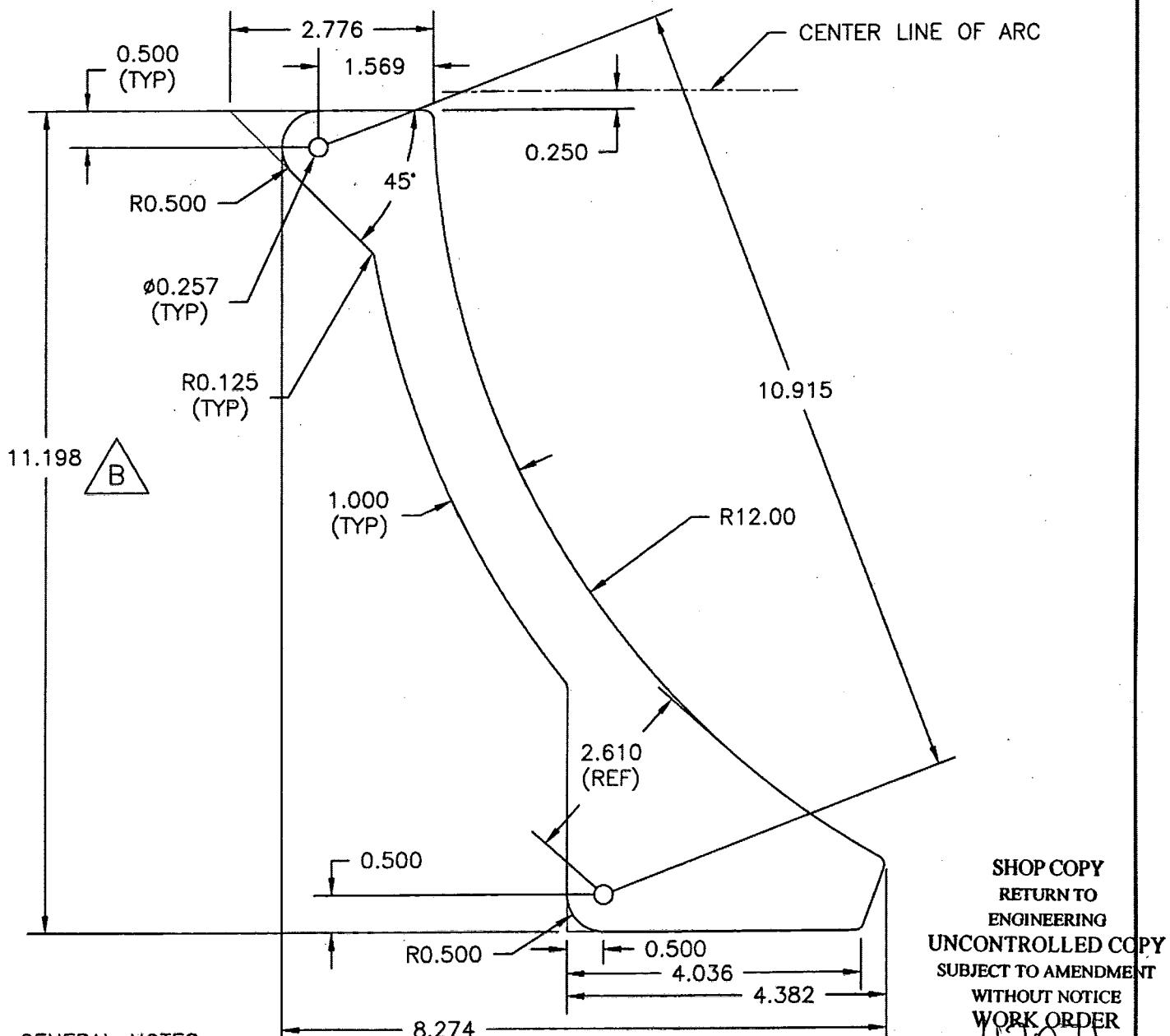
Rev	Date	Change	Revised by	Approved
A	06.05.08	New Issue	KJ/JLM	SM



DESIGN <i>AA</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>AA</i>	APPROVED <i>AA</i>	DRAWING NO. D2325	REV. B SHEET 1 OF 1	
DATE 02.08.28		TITLE SUPPORT GUSSET	SCALE 1:2	
A	94.12.13	NEW ISSUE		
B	02.08.28	REFORMAT; 11.198 WAS 11.948		

RELEASED
02.08.29 #

02.08.29 ~~CH~~



GENERAL NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET, 0.063 THICK (REF DART SPEC. M304S16GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

**SHOP COPY
RETURN TO
ENGINEERING**

UNCONTROLLED COPY
SUBJECT TO AMENDMENT

**WITHOUT NOTICE
WORK ORDER**

NO. 4101

GA)

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